



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D206-739-011
Job Sheet 181690



Part No: D206-739-011

Job Qty: 2 ea

Part Name: Aircraft Disabling Device



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/4/18

Job Tracking No:

Due Date: 9/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:E Re-Format 05-11-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/25/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		9/25/18	0.00	0.00	Packaging1-2		
120	QC	2 pcs		9/25/18	0.00	0.00	QC4		
130	Packaging	2 pcs		9/25/18	0.00	0.00	Packaging3-1		
135	DC	2 pcs		9/25/18	0.00	0.00	DC		
140	QC21-FG	2 Ea		9/25/18	0.00	0.00	QC21		

Part Op 120 - Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly

Descriptions: 130 - Identify and pack for shipping as per PPP D206-739-011 PPP Rev: _____ Record Key Number For file

Following: D3370-041 D3393-041

135 - Photocopy bluefile and create labels per PPP D206-739-011CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3370-041	Tail Rotor Pedal Lock	2 Ea (1 ea)	90-Start up Operation	5113929
D3393-041	Battery Lock	2 Ea (1 ea)	90-Start up Operation	5080519

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3370-041	2	1	0
	D3393-041	2	2	0

Part Specifications



Dart Aerospace Ltd.
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CANADA
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found.

Container No: S113930



Part: D206-739-011

Job No: 181690

Serial No/Batch: S113930

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only

Plex 8/7/18 7:32 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Change Record

Part Number D206-739-011
Description DUAL DISABLING KIT

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